

Dept. :- Assembly	Activity	KK	JH	QM	PM	SHE	OT	DM	E&T	Kaizen No.
	Result Area	P	Q	C	D	S	M			
	Defect Type					Loss No.				

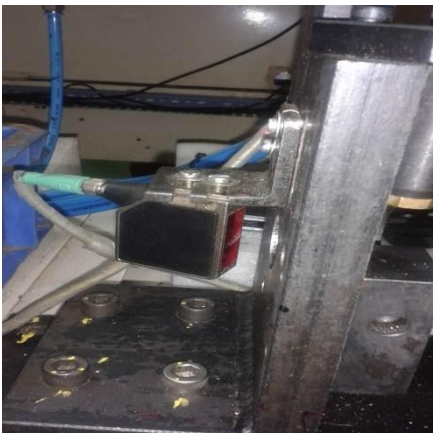
Cell No.	02	Cell Name	A372/A328	Machine	Free rotation m/c	Process Stage	Free Rotation
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**Kaizen Theme:** To reduce minor stoppage of free rotation m/c.during change over from A328 to A372 and vice versa

**Kaizen Idea:** To eliminate downtime of free rotation m/c

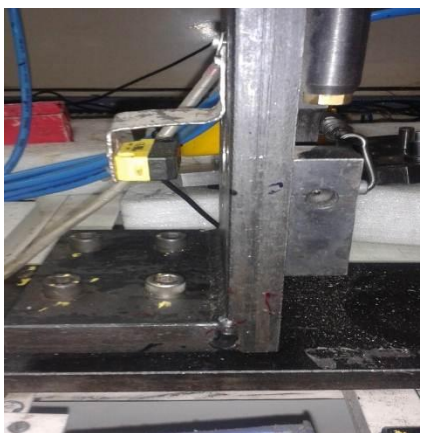
**Problem / Present Status :** RPM not showing as sensor disturb frequently.

**Before**



**Counter Measure :** To implement banner type sensor for showing RPM

**After**



Bench Mark	60
Target	0
Kaizen Start	12.04.14
Kaizen Finish	12.04.14
Team Members:- Sudhir (maint ), Bhavesh Pednekar,	
Benefits : 1. Breakdown eliminated .2.No sensor disturb	

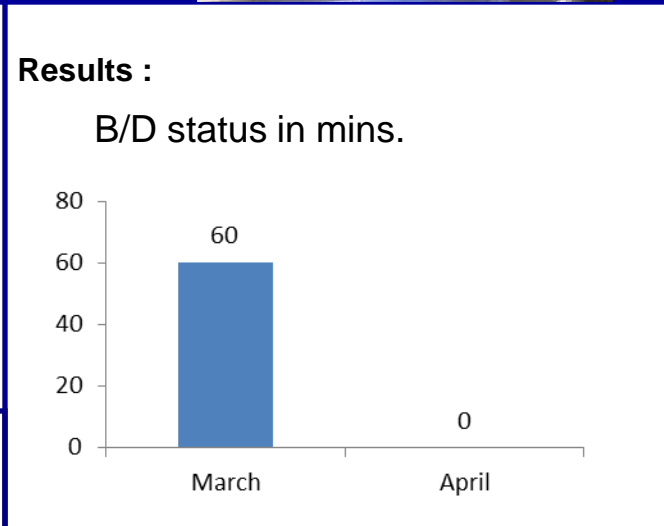
**Why-Why Analysis:-**

Why:- Sensor disturb frequently

Why:-Sensor not able to sense gear pin.

Why:- Point sensor used for RPM checking.

**Root Cause:** Point sensor used for RPM checking..



**Kaizen Sustenance :**

What to do : To check sensor is working ok with the help of master sample daily.

**Scope and Plan for HD**

Sr. No	Model	T/ date	Res.	Status
NA				

Registration No. & Date :

Registered by :

Manager's Sign :